

Preventive maintenance – less downtime

The customized Kjellberg maintenance packages include all original components, which are recommended for the yearly maintenance corresponding with the operating year or operating hours, respectively. In the following you can see a list of all available maintenance packages with their respective article numbers as well as an overview of the included components.

Maintenance packages* HiFocus 360i

| Package | Item no | Name |
|---------|-------------------|---|
| 01.01 | .11.034.402WART01 | HiFocus 360i maintenance package 1 st year/1000h |
| 01.02 | .11.034.402WART02 | HiFocus 360i maintenance package 2 nd year/2000h |
| 01.03 | .11.034.402WART03 | HiFocus 360i maintenance package 3 rd year/3000h |
| 01.04 | .11.034.402WART04 | HiFocus 360i maintenance package 4 th year/4000h |
| 01.05 | .11.034.402WART05 | HiFocus 360i maintenance package 5 th year/5000h |
| 01.06 | .11.034.402WART06 | HiFocus 360i maintenance package 6 th year/6000h |
| 01.07 | .11.034.402WART07 | HiFocus 360i maintenance package 7 th year/7000h |
| 01.08 | .11.034.402WART08 | HiFocus 360i maintenance package 8 th year/8000h |
| 01.09 | .11.034.402WART09 | HiFocus 360i maintenance package 9 th year/9000h |
| 01.10 | .11.034.402WART10 | HiFocus 360i maintenance package 10 th year/10000h |
| 01.11 | .11.034.402WART11 | HiFocus 360i maintenance package 11 th year/11000h |
| 01.12 | .11.034.402WART12 | HiFocus 360i maintenance package 12 th year/12000h |

*The packages are based on a regular (yearly) maintenance according to the components change plan

Advantages of the maintenance packages:

- Use of high-quality original spare parts
- Easy selection based on the operating year/ hours
- Always up to date according to the components change plan

If you operate a system with special voltages, we will check your requirements and prepare an individual offer.

Please always state the serial number of your plasma cutting system with your order.

Overview of the components change plan of plasma cutting unit

| Description | Component | Package | | | | | | | | | | | |
|-----------------------------|-----------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | | 01.01 | 01.02 | 01.03 | 01.04 | 01.05 | 01.06 | 01.07 | 01.08 | 01.09 | 01.10 | 01.11 | 01.12 |
| Main contactor | Q1 | | | | 1 | | | | 1 | | | | 1 |
| Contactora nozzle-workpiece | K4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Auxiliary contact | to K4 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| Contactora HF-ignition unit | K6 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Main fan | M1 | | | | | 1 | | | | | 1 | | |
| Fan rectifier | M2/M3 | | | | | 2 | | | | | 2 | | |
| Coolant filter element | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Filter mat PCB-box | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Fan inverter module | A5: M1-M2 | | | | | 2 | | | | | 2 | | |
| Filter mat inverter module | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |